

CERTIFICATE OF CONFORMITY

Certificate no.:
205555-2016-AQ-CZS-FINAS

Initial certification date:
21 September 2001

Valid:
21 September 2022 – 20 September 2025

This is to certify that the welding operations and associated activities which influence the integrity of welds of:

Siemens Large Drives, s.r.o.
Čedlosy 126, 664 24 Drásov, Czech Republic

has been found to conform to the Quality requirements for fusion welding of metallic materials in the standard

ISO 3834-2:2021

This certificate is valid for the following scope:

Fusion welding of steel structures. Brazing process of wound with rotor rod.

For a description of the welding activities see Appendix accompanying this Certificate.

Place and date:
Espoo, 10 October 2022



For the issuing office:
DNV - Business Assurance
Keilaranta 1, 02150 Espoo, Finland



Kimmo Haarala
Management Representative

Appendix to Certificate

Siemens Large Drives, s.r.o.

SCOPE OF ACTIVITY

1 - Type of product(s):	
Welded structures for electric machines (stators, rotors, shields etc.). Brazing process of wound with rotor rod.	
2 - Parent material group(s) (according ISO/TR 15608):	
1.1, 1.2, 1.3	
3 - Welding and allied processes:	
Welding processes: 111, 121, 135, 136 Allied processes: oxygen cutting, plasma arc cutting Brazing process: 916	
4 - Welding Coordination Personnel:	
Name	Qualification/ Level (ISO 14731)
František Mach	EWT – EWT certificate no. EWT/CZ 01094
Miroslav Kolář	EWE – EWE certificate no. EWE/CZ 03012

