

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Siemens S.A.S.
Div. Production Process Automation
1, Chemin de la Sandlach
F-67506 Haguenau / France

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1204/HS/0528/19

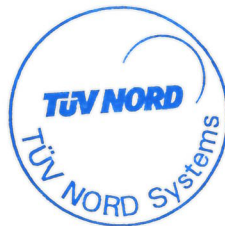
The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8117624896

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

October 2022



Hamburg, 24.02.2020



Schneider

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Siemens S.A.S., F-67506 Haguenau / France
 Cert.-no.: 07/204/1204/HS/0528/19
 Date of issue: 24.02.2020

1 Product(s) of the manufacturer

in the following depending on possibly further required certifications:

Welded Components for Sensors for use in Pressure Transmitters of Series Sitrans P and Sitrans T

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN ISO 9606, DIN EN ISO 14732
 DIN EN ISO 5817, DIN EN ISO 13919
 DIN EN ISO 15614-1, DIN EN ISO 15614-11

3 Material groups (acc. to CEN ISO/TR 15608)

1.3981, 1.4404, 2.4781, 2.4819, 2.4360, TA (Tantal)

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
142 TIG Tungsten inert gas welding, manual	1.4404 – 1.4404
232 Direct projection welding, fully mechanized	1.3981 – 1.4404 1.3981 – 2.4781
521 Solid state laser welding, fully mechanized	1.4404 – 1.4404 1.4404 – 2.4781 1.4404 – 2.4819 1.4404 – 2.4360
922 Vacuum brazing, fully mechanized	1.4404 – Ta (Tantal)

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Klotz, Olivier	IWE	Responsible welding coordinator C
Zenner, Serge	IWS	Support. welding coordinator B

* The level of knowledge complies with ISO 14731 B, S or C